



Attorney Docket No. 808/44878  
PATENT

**MAY 17 2006**

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant(s): Udo FRIESE

Serial No.: National Stage of  
PCT/EP2004/012924

Art Unit: Not yet assigned

Filed: Concurrently Herewith

Examiner: Not yet assigned

For: METHOD FOR THE PRODUCTION OF A FLANGE ON  
A METAL BLANK, AND TRANSMISSION PART

**PRELIMINARY AMENDMENT**

Mail Stop Patent Application  
Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

**BARNES & THORNBURG CUSTOMER NO.:**

**23646**

**U.S. PATENT AND TRADEMARK OFFICE**

Sir:

Please amend the subject application as shown in the attachment hereto.

**Remarks** begin on page 2 of this paper.

**Substitute Specification** begins on page 3 of this paper.

**Marked-up copy of Substitute Specification** begins on page 11 of this paper.

**Amendments to the Claims** begin on page 22 of this paper.

**A Replacement Abstract** begins on page 29 of this paper.